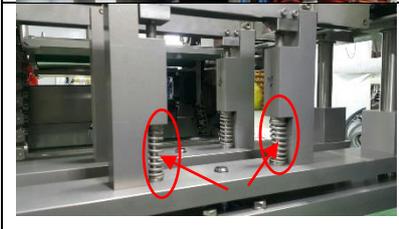
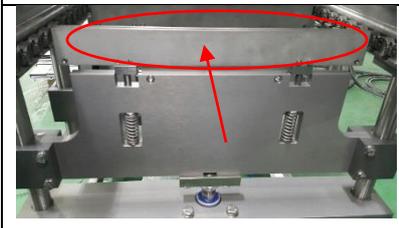
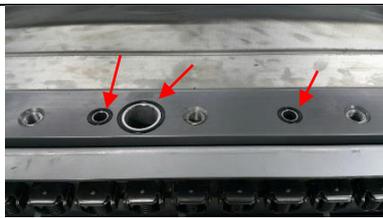
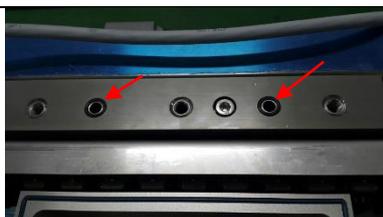
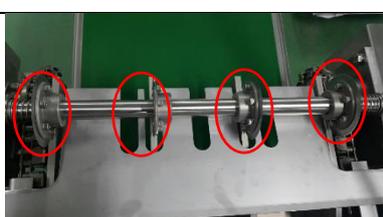


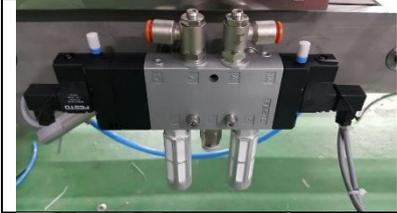
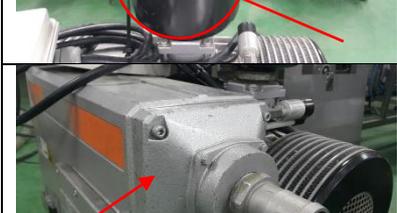
Monthly Checklist

	<p>Keep it clean inside and replace it periodically.</p>	<p>(3/4inch Metal Silencer) – replacement period of 6 months</p>
	<p>'SMPS' needs periodic check with an electronic tester. (Check each position of anode(+) and cathode(-) first and then confirm its voltage – 24V.)</p>	<p>Replacement period of three years or on instance of breakdown.</p>
	<p>Check if lamp is on in the printer drive.</p>	<p>Replacement period of two years or on instance of breakdown.</p>
	<p>Check if crosscutter spring is broken.</p>	<p>Replacement period of one year – however, replace it immediately in case of any breakdown</p>
	<p>If crosscutter blade needs to replace if fails in clean cut.</p>	<p>Replacement period of one year – however, replace it immediately on instance of breakdown.</p>
	<p>Replace gauge in breakdown or damaged. (gauge spec: 4 bar, 1/8 inch)</p>	<p>Replacement period of three years</p>
	<p>If upper and lower limit valves emit weak sound, adjust their angles. If they are totally dumb, it is a result of 'malfunction' that requires replacement.</p>	<p>Replacement period of two years in clean air supply – Replace immediately upon breakage</p>
	<p>Extraneous substances on silicone bar need to be cleaned with alcoholic swabs to prevent the film from losing its right position on eye-marking process.</p>	<p>Replacement period of three years – however, replace it immediately on instance of breakdown.</p>

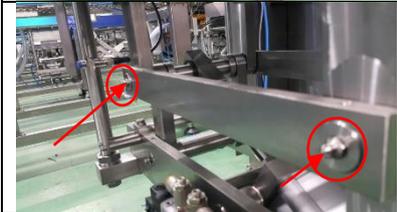
Monthly Checklist

	<p>Check O-ring in the upper sealing die block and if it is worn out, replace it.</p>	<p>Replacement period of one year, however, replace it immediately on instance of break down</p>
	<p>Check O-ring in the upper sealing die block and if it is worn out, replace it.</p>	<p>Replacement period of one year, however, replace it immediately on instance of break down</p>
	<p>Check O-ring in the upper forming die block and if it is worn out, replace it.</p>	<p>Replacement period of one year, however, replace it immediately on instance of break down</p>
	<p>Check O-ring in the upper forming die block and if it is worn out, replace it.</p>	<p>Replacement period of one year, however, replace it immediately on instance of break down</p>
	<p>Rotary knives are consumable. Replace it with their edge worn-out.</p>	<p>Six months of lifespan on basis of eight working hours a day.</p>
	<p>Replace upper and lower tension springs when they lose tension or get broken.</p>	<p>Six months of life span.</p>
	<p>Crosscutter shafts need to be oiled once in a month.</p>	<p>Lubricant, ISO VG #32 or #46</p>
	<p>Forming shaft and sealing shaft need to be oiled once in a month.</p>	<p>Lubricant, ISO VG #32 or #46</p>

Monthly Checklist

	<p>Check if servo drive connector is fit in its position and keep the cable unbent.</p>	
	<p>Check if LCD screen describes 'AL'(alarm) in the servo drive.</p>	<p>Find the diagnosis and solution in the appendix as per each number of alarm.</p>
	<p>Check if servo motor cable is wet and unfit in its position.</p>	
	<p>Solenoid valves are vulnerable to moisture and they need dry and clean air to supply. (Keep the compressor dry).</p>	<p>In clean air, their life spans go beyond 3 years or so.</p>
	<p>Solenoid valves are vulnerable to moisture and they need dry and clean air to supply. (Keep the compressor dry).</p>	<p>In clean air, their life spans go beyond 3 years or so.</p>
	<p>Checking oil in the vacuum pump. Oil in the pump system should not be filled beyond the 'Max' in the gauge. If it turns dark black or white in color, change it immediately.</p>	<p>ISO VG #100 Use the oil which the vacuum pump manufacturer supplies. Three years to replace.</p>
	<p>Check the vacuum pump inlet filter and clean off the impurities.</p>	<p>The wet filter should be replaced immediately. Normal replacement period of three months.</p>
	<p>Check air filter inside.</p>	<p>Replacement period of three months.</p>

Monthly Checklist

	<p>Check oil filter in the vacuum pump.</p>	<p>Replacement period of three months</p>
	<p>Inject grease through grease inlet holes of which each forming or sealing lift have 13 positions on each of them.</p>	
	<p>Air supply hose is set 16mm in internal diameter. (We supply it). Install 20A pipe for air supply system in the site.</p>	
	<p>Connect ID 8mm hose for cooling water line. (We supply it)</p>	
	<p>Connect ID 500mm for vacuum pump hose. (We supply it)</p>	